







NHERI@UC San Diego 3RD USERS TRAINING WORKSHOP





Objectives

- ➤ Familiarize prospective users of the NHERI@UC San Diego shake table with its simulation capabilities and performance characteristics and limitations.
- ➤ Introduce prospective users to the basics of large-scale shake table testing, including recommendations for how to plan for and execute successful large-scale shake table projects:
 - Pros and cons of shake table experiments
 - Experiment design and execution
 - Project management
 - Data acquisition, storage, retrieval, and interpretation
- Provide prospective users with the knowledge necessary to prepare research proposals utilizing the NHERI Experimental Facility at UC San Diego, including the Educational and Community Outreach (ECO) aspect.

Workshop Program – Monday Morning

7:30 - 8:00am	Registration
8:00 - 8:15am	Welcome, Introduction of each Attendee & Workshop Schedule (J. Conte, UCSD)
8:15 - 9:15am	NHERI@UCSD: Facility Description and Capabilities (J. Conte, UCSD)
9:15 - 9:30am	NHERI DesignSafe: user tools & support (J. Padget, Rice Univ.)
9:30 - 9:45am	NHERI SimCenter (M. Schoettler, UC Berkeley)
9:45 - 10:15am	Nuts & Bolts: Instrumentation/DAQ, Cameras, IT Resources & Cybersecurity (D. McKay and R. Beckley, UCSD)
10:15 - 10:45am	Break
10:45 - 11:15am	Journey through a Project (Structural) (S. Pei, Colorado School of Mines)
11:15 - 11:45am	Journey through a Project (Geotechnical) (T. Shantz, Caltrans)
11:45 - 12:45am	Box Lunch (in SME) & bus to site (depart 12:45; arrive 1:15)

Workshop Program – Monday Afternoon

1:15 - 2:15pm	Facility Tour (depart 2:15; arrive at UCSD at 2:45)
2:45 - 3:15pm	Advances in Shake Table Hybrid Simulation (G. Mosqueda, UCSD)
3:15 - 3:35pm	Research Planning in a Nutshell (T. Hutchinson, UCSD)
3:35 - 4:00pm	Payload Opportunities (T. Hutchinson and B. Shing, UCSD)
4:00 - 5:00pm	Education, Outreach and Training (EOT) (L. Van Den Einde) & Open Discussion
5:00 - 7:00pm	Poster Session & Buffet/Reception in SME Courtyard

Presenters

- Robert Beckley, UC San Diego
- Joel Conte, UC San Diego
- Tara Hutchinson, UC San Diego
- Darren McKay, UC San Diego
- Gilberto Mosqueda, UC San Diego
- Jamie Padget, Rice University
- Shiling Pei, Colorado School of Mines
- Tom Shantz, Caltrans
- Benson Shing, UC San Diego
- Matt Schoettler, UC Berkeley
- Lelli Van Den Einde, UC San Diego









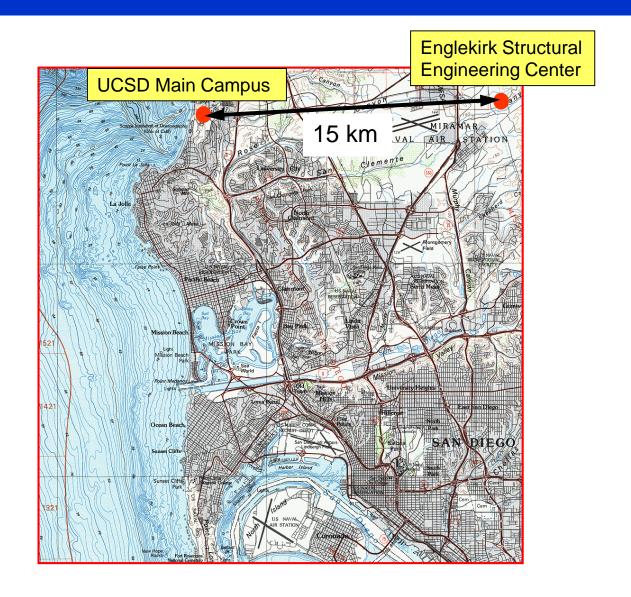
NHERI@UC San Diego: Facility Description and Capabilities



Joel Conte, Professor
University of California, San Diego
December 11, 2017



Englekirk Structural Engineering Center



Englekirk Structural Engineering Center

Soil-Structure-Interaction Facility

HYDRAULIC POWER SYSTEM BUILDING

BLAST/IMPACT TEST FACILITY



Large High-Performance Outdoor Shake Table (LHPOST)

IAS Accreditation of ESEC



CERTIFICATE OF ACCREDITATION

This is to attest that

ENGLEKIRK STRUCTURAL ENGINEERING CENTER

10201 POMERADO ROAD SAN DIEGO, CA 92131

Testing Laboratory TL-356

has met the requirements of AC89, IAS Accreditation Criteria for Testing Laboratories, and has demonstrated compliance with ISO/IEC Standard 17025:2005, General requirements for the competence of testing and calibration laboratories. This organization is accredited to provide the services specified in the scope of accreditation maintained on the IAS website (www.iasonline.org).

This certificate is valid up to April 1, 2018



This accreditation certificate supersedes any IAS accreditation bearing an earlier effective date. The certificate becomes invalid upon suspension, cancellation or revocation of accreditation. See www.lasonline.org for current accreditation information, or contact IAS at 562-364-8201.





CPRamani

C.P. Ramani, P.E., C.B.O President

Soil-Foundation-Structure Interaction Facility

Bridge Abutment - Soil Interaction (Caltrans)



Pile – soil interaction (Port of Los Angeles)











NHERI@UC San Diego Shake Table Experimental Facility

NEES@UCSD Shake Table: 2004-2014

NHERI@UC San Diego Shake Table: 2016-2020





NHERI@UC San Diego Personnel



Joel Conte PΙ Site Admin.



Tara Hutchinson Gilberto Mosqueda Co-PI Co-PI Site User Services Site Performance



Benson Shing Co-PI Site Operations





José Restrepo Lelli Van Den Einde Co-PI Senior Personnel **Education** and Community Outreach



Enrique Luco Senior Personnel



Darren McKay Operations Manager



Robert Beckley IT Manager



Alex Sherman Site Foreman Development **Technician**



Jeremy Fitcher Development **Technician**

Outline

- Overview of NHERI@UC San Diego Shake Table Experimental Facility
 - Description of Facility
 - Performance Characteristics
 - Capabilities and Limitations
- Shake Table Dynamics and Control
 - Sources of Signal Distortion
 - Shake Table Controller
 - Fidelity in Signal Reproduction
- Select Set of Large-Scale Shake Table Tests Performed on the NHERI@UC San Diego Shake Table

Objectives of the NHERI@UC San Diego Site

- ➤ The vision for the NHERI@UCSD Shake Table experimental facility is rooted on three critical needs for advancing the science, technology, and practice in earthquake disaster mitigation and prevention:
 - Fundamental knowledge for understanding the system-level behavior of buildings, critical facilities, bridges, geo-structures, and other civil infrastructure systems during earthquakes, from the initiation of damage to the onset of collapse.
 - Experimental data to support the development, calibration and validation of high-fidelity physics-based computational models of structural/geotechnical/soil-foundation-structural systems that will progressively shift the current reliance on physical testing to model-based simulation for the seismic design and performance assessment of civil infrastructure systems.
 - Proof of concept, benchmark and validation/verification tests for seismic retrofit methods, protective systems, and the use of new materials, components, systems, and construction methods that can protect civil infrastructure systems against earthquakes.

Large High Performance Outdoor Shake Table (LHPOST)

- Designed to permit accurate simulation of severe earthquake ground motions and, particularly, strong near-source ground motions.
- Lack of height limitation allows testing of full- or very large-scale structural specimens.
- Table designed in 2001-2002, built in 2002-2004, and commissioned on October 1, 2004, as part of the NSF NEES Network.
- 29 major tests were performed in 12 years of operation:
 - Reinforced concrete buildings and bridge column
 - Precast concrete parking structure
 - Unreinforced and reinforced masonry building structures
 - Metal building structures
 - Woodframe dwellings and buildings
 - Wind turbine
 - Soil retaining walls
 - Underground structures (deep and shallow)



Large High-Performance Outdoor Shake Table

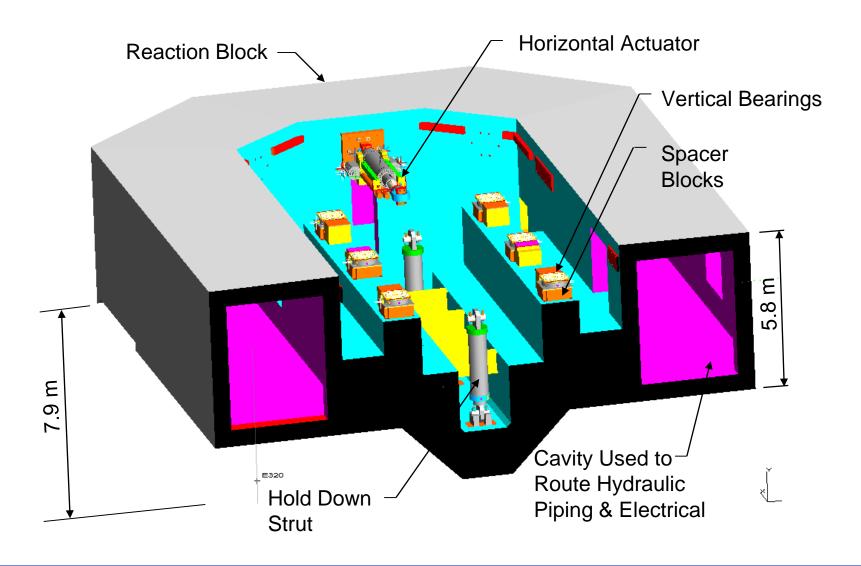


Performance Characteristics in Current 1-DOF Configuration			
Designed as a 6-DOF shake table, but built as a 1-DOF system to accommodate funding available			
Stroke	±0.75m		
Platen Size	40 ft × 25 ft (12.2 m × 7.6 m)		
Peak Velocity	1.8 m/sec		
Peak Acceleration	4.7g (bare table condition); 1.2g (4.0MN/400 tons rigid payload)		
Frequency Bandwidth	0-33 Hz		
Horizontal Actuators Force Capacity	6.8 MN (680 tonf)		
Vertical Payload Capacity	20 MN (2,000 tonf)		
Overturning Moment Capacity	50 MN-m (5,000 tonf-m)		

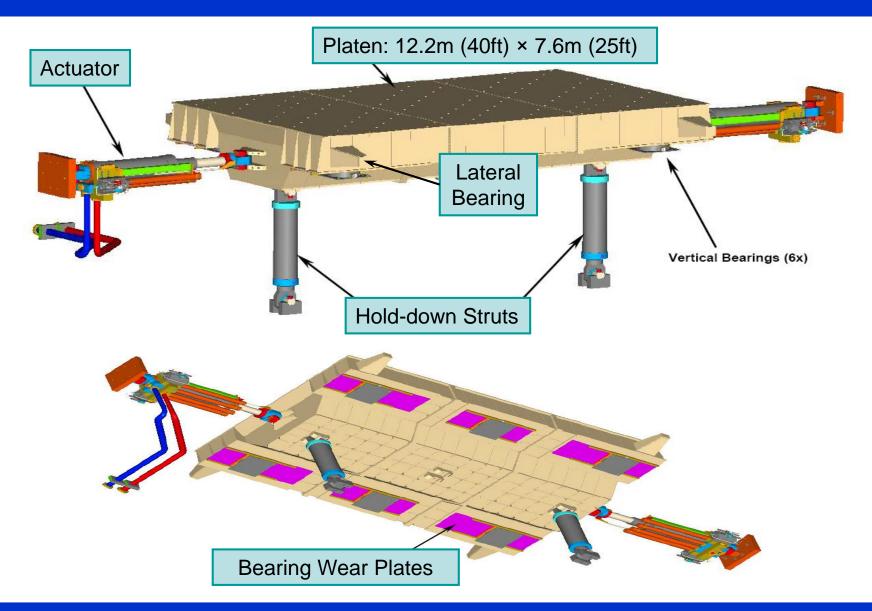
Capabilities/Provisions of NHERI@UCSD Site

- Simulation of near-source earthquake ground motions which involve large acceleration, velocity and displacement pulses.
- Seismic testing of extensively instrumented large/full-scale structural specimens under extreme earthquake loads at near real-world conditions.
- Seismic testing of extensively instrumented large-scale geotechnical and soil-foundation-structural systems by using the shake table in combination with large soil boxes.
- Basic capabilities for hybrid shake-table testing.
- Education of graduate, undergraduate, and K-12 students, as well as news media, policy makers, infrastructure owners, insurance and the general public, about natural disasters and the national need to develop effective technologies and policies to prevent these natural hazard events from becoming societal disasters.

Connection of Platen to Reaction Block



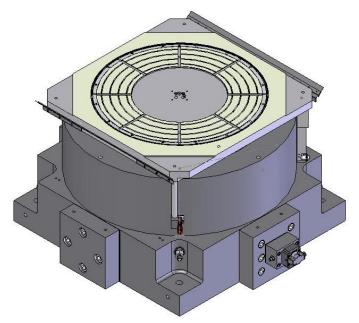
Platen, Actuators, Hold-Down Struts, and Bearing Wear Plates



Technical Characteristics of Vertical Actuators

VERTICAL ACTUATORS SPECIFICATION			
	Bi-Axial Configuration	4 or 6 DOF Configuration	
Piston Diameter	0.81 m	0.81 m	
Piston Stroke	± 0.006 m	± 0.127 m	
Piston Tilt	N/A	± 2°	
Force Rating	20.7 MPa	20.7 MPa	
Compression	10.0 MN	10.0 MN	
Valve Flow	56.8 lit/min	18,927 lit/min	

3-D Rendering of the Vertical Bearing





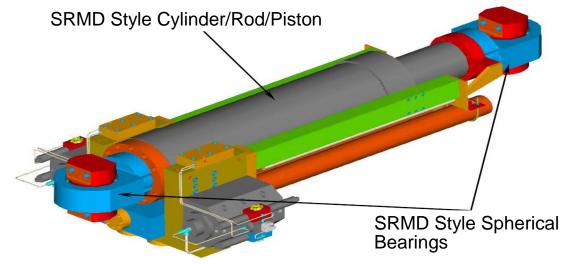
Technical Characteristics of Hold-down Struts

Hold-Down Struts (Qty. 2)		
Nitrogen Pressure	13.8 MPa	
Uni-axial Stroke	2 m	
Pin-to-Pin Length	3.3 m	
Hold-down Force	2.1 MN	
Effective Tension Area	0.15 m ²	



Technical Characteristics of Actuators

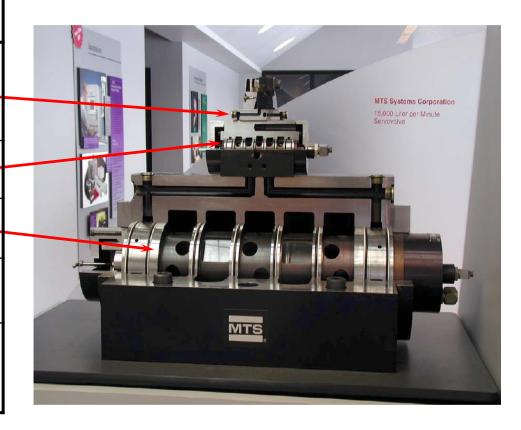
Actuators (Qty. 2)		
Stroke	+/- 0.75 m	
Max. Velocity	1.8 m/s	
Max. Acceleration (w/ 4MN Rigid Payload / Bare Table)	1.25g / 4.7g	
Force Capacity (Tension / Compression)	4.2 MN / 2.7 MN	
Rod Diameter	0.3048 m	
Piston Diameter	0.5080 m	
Total Effective Piston Area	0.332 m ²	
Tension Area	0.2027 m ²	
Compression Area	0.1297 m ²	
Peak Extend Flow Rate	21,890 lt/m	
Peak Retract Flow Rate	14,010 lt/m	





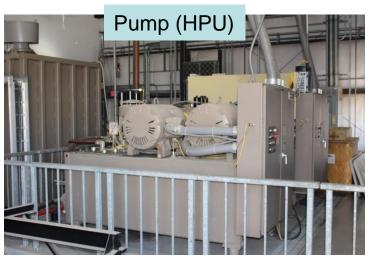
Technical Characteristics of Servovalves

Servovalves (Qty. 2E+2W)		
Pilot 2 nd Stage Rating (Manufacturer Moog)	19 lt/min —	
Pilot 3 rd Stage Rating	630 lt/min —	
4 th Stage Flow Rating	10,000 lt/min —	
Port Area Ratios	1:0.8:0.64:0.512	
Valve Sleeve Windows Area Ratios	1:0.64	



Technical Characteristics of Hydraulic Power System

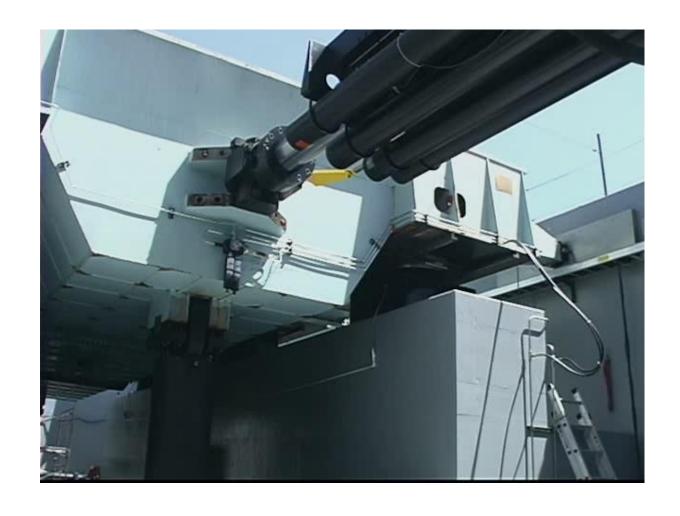
Hydraulic Power System		
Accumulator Swept Displacement	7.5 m	
Accumulator Bank Pressure	35 MPa	
System Pressure	20.7 MPa	
Blow-down Flow Rate	38,000 lt/min	
HPU Flow Rate @ 35 MPa	431 lt/min	
HPU Flow Rate @ 20.7 MPa	718 lt/min	
Surge Tank Capacity	20,000 lt	







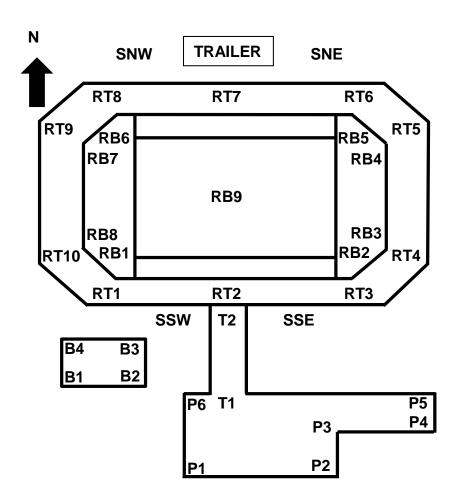
Bare Table Commissioning Tests



Forced Vibration Tests of the Reaction Mass at the NEES-UCSD Shake Table

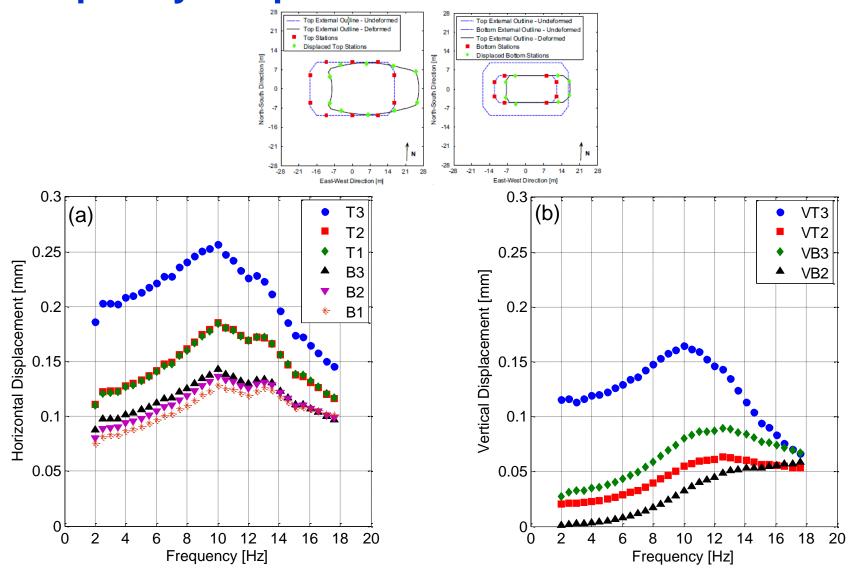


Commissioning Tests



Instrument locations on Reaction Block and adjacent foundations

Frequency Response Functions of Reaction Mass



Amplitudes of the EW (a) and vertical (b) frequency response functions of the reaction block for EW excitation. The results shown are based on Test 2 and correspond to scaled displacement amplitudes for a harmonic force of constant amplitude 6.8 MN.

Use of LHPOST in Combination with Large Soil Boxes





Laminar soil shear box: 6.7m (L) × 3.0m (W) × 4.7m (H)

Stiff soil confinement box: 10.0m (L) × 4.6 or 5.8m (W) × 7.6m (H)

- To investigate the seismic response of soil-foundation-structure systems
- To complement centrifuge tests in order to validate computational models
- To study the performance of underground structures, bridge abutments, earth retaining walls and slope stability in hillside construction
- To investigate soil liquefaction and its effect on the seismic response of soilfoundation-structure systems

Assembly of Laminar Soil Shear Box



Assembly of Stiff Soil Confinement Box



Disassembly of Stiff Soil Confinement Box



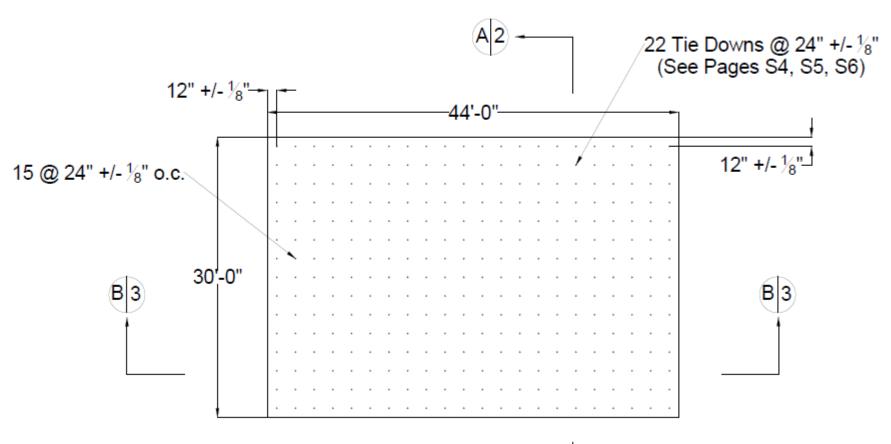
Staging Facility

- In an effort to increase throughput at the NHERI@UCSD facility, a reinforced concrete staging slab with dimensions of 13.4 m × 8.8 m × 0.914 m deep (44 ft × 30 ft × 3 ft deep) was built near the shake table.
- Small to moderate size specimens (weighing up to 100 tons) can be constructed on the staging area then lifted onto the shake table platen, or partial assembly of components for large specimens can reduce construction time.



Staging Facility





Staging Facility



Instrumentation Overview

- Data acquisition system with over 600 channels that can be configured to accept:
 - Accelerometers
 - Linear displacement transducers
 - String potentiometers
 - Strain gauges
 - Load Cells
 - Soil Pressure Transducers
- High-speed cameras and GoPro cameras.
- > GPS system providing dynamic displacement monitoring in three coordinates.
- Calibration equipment for data acquisition systems and sensors.







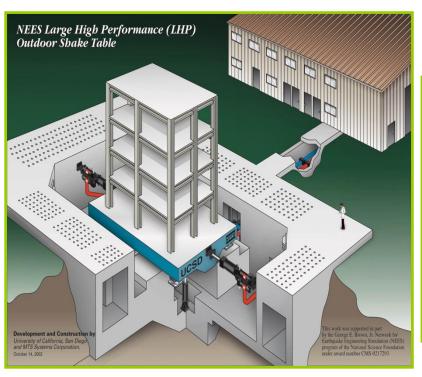


Shake Table Dynamics and Control Fidelity in Signal Reproduction & Sources of Signal Distortion

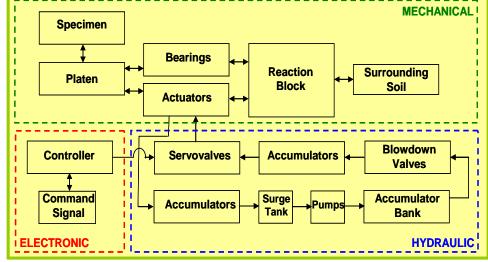




Components and Interaction Diagram of LHPOST System



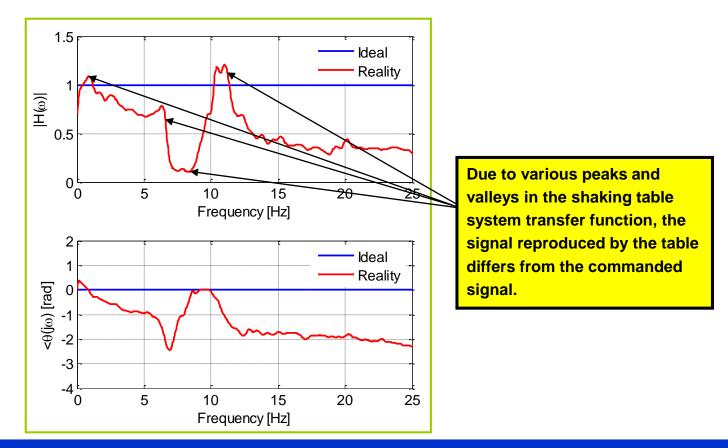
Components and Interaction Diagram



Components and Interaction Diagram of LHPOST System

Ideal shaking table:

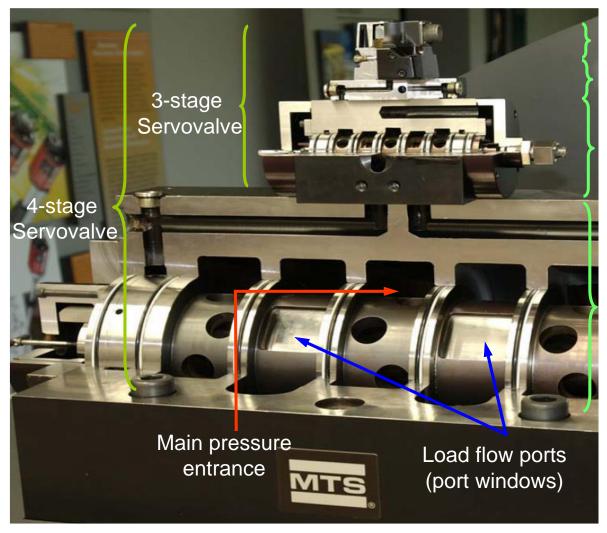
- Reproduces commanded motion exactly
- ➤ Is characterized by a transfer function with unit gain and zero phase shift over its entire operating frequency range under loaded table condition.



Sources of Signal Distortion

- Many potential sources of signal distortion and many of them are highly interdependent:
 - Hydraulic sources:
 - Servovalves (inherently nonlinear devices)
 - Oil Column resonance
 - Changes/fluctuations in the pressure supply
 - Flow limits
 - Force limits
 - Leakage flows in the servovalves and actuators
 - Mechanical sources:
 - Dissipative/Frictional forces
 - Mechanical resonances
 - Linear/Nonlinear specimen table interaction
 - Backlash (bolted connections within the load train, actuator swivels)

High-Flow High-Performance Servovalves



1st stage (Pilot stage)

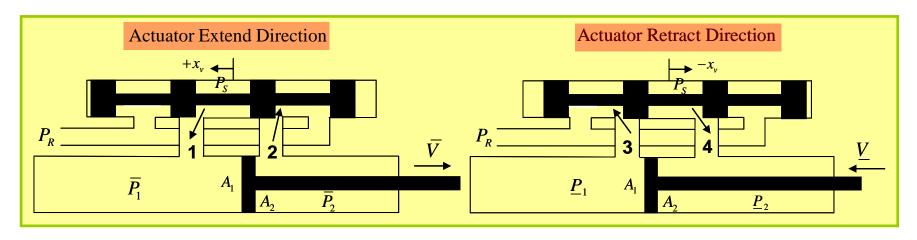
2nd stage

3rd Stage

4th Stage (Main stage)

Courtesy of MTS Systems Inc.

Hydraulics - Servovalves



$$q_1 = A_1 \cdot \overline{V} = K_v w_1 x_v \sqrt{P_S - \overline{P}_1}$$

$$q_2 = A_2 \cdot \overline{V} = K_v w_2 x_v \sqrt{\overline{P}_2 - P_R}$$

$$q_4 = A_2 \cdot \underline{V} = K_v w_4 x_v \sqrt{P_S - \underline{P}_2}$$

$$q_3 = A_1 \cdot V = K_v w_3 x_v \sqrt{P_1 - P_R}$$

 K_{v} : Flow gain (linearized flow coefficient)

 w_i : Valve port window widths

 A_1, A_2 : Compression and tension piston areas

 x_{ν} : 4th stage valve spool displacement

 P_s , P_R : Supply and return system pressures

 \overline{P}_1 and \overline{P}_2 : Actuator chamber pressures during extend direction

 $\underline{P}_{\scriptscriptstyle 1}$ and $\underline{P}_{\scriptscriptstyle 2}\,$: Actuator chamber pressures during retract direction

- Servo-valve flows present two independent sources of nonlinearity:
 - Load pressure nonlinearity or pressure drop flow nonlinearity (explicitly represented by the square root term)
 - Flow gain nonlinearity (K_{ν} changes as a function of orifice size)

Flow Gain Nonlinearity – Hydraulic Pressure Effects

➤ Hydraulic supply pressure fluctuates especially as the hydraulic demand is high. Inertial pressure spikes can cause noise and result in increased signal distortion.

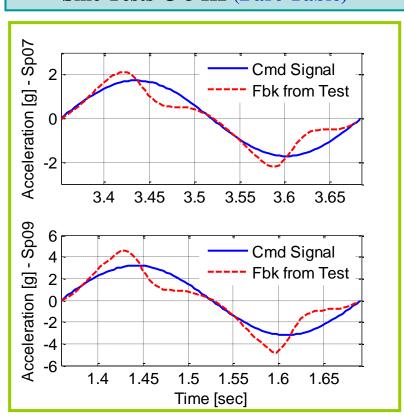
$$K_{v} = \left(C_{d}w\sqrt{1/\rho}\right)\sqrt{P_{S}} \qquad \text{where } C_{d} = \text{ discharge coefficient}$$

$$\frac{C \text{md Signal}}{C \text{md Signal}} = \frac{1994 \text{ Northridge Earthquake recorded at Sylmar Station (Seven-story R/C building specimen mounted on the table)}}{(Seven-story R/C building specimen mounted on the table)}$$

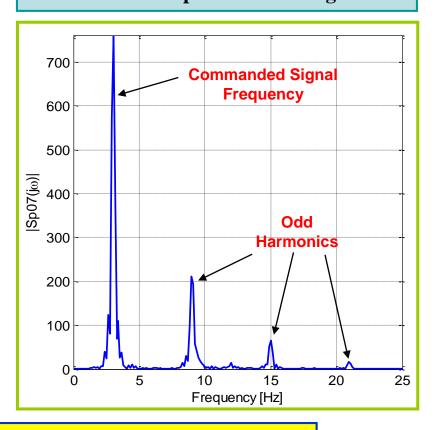
$$\frac{3200}{2800} = \frac{3200}{2800} = \frac{320$$

Effect of Load Pressure Nonlinearity on Fidelity in Signal Reproduction



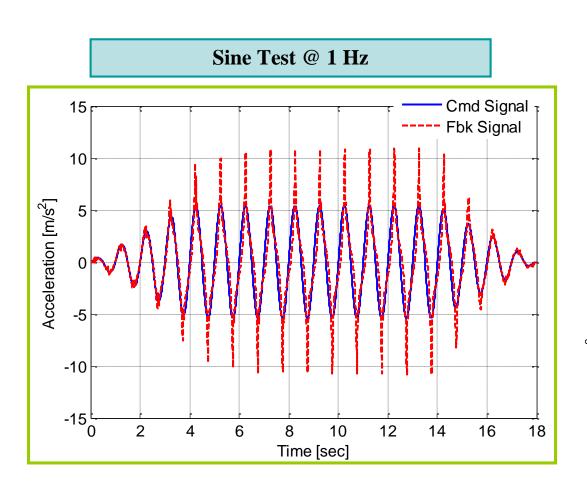


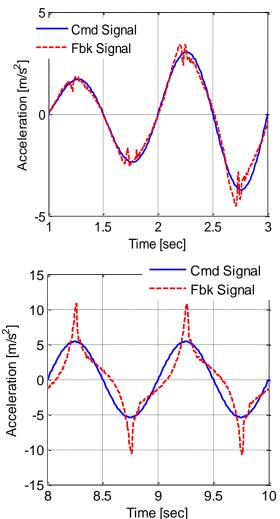
FFT of the Sp07 Test Fbk Signal



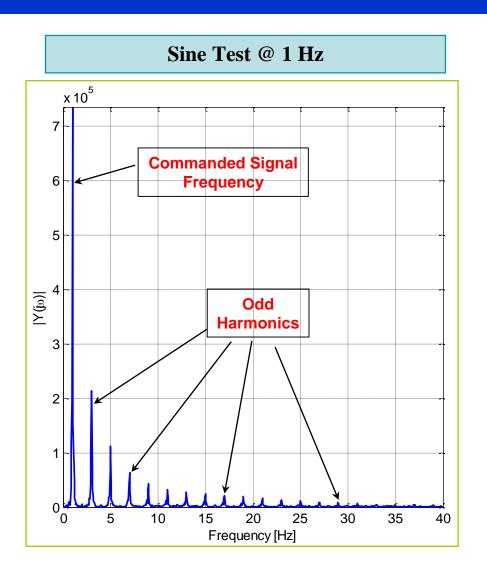
High acceleration signals suffer from load pressure non-linearity.

Example of Signal Distortion from UNAM Shake Table – Time Histories





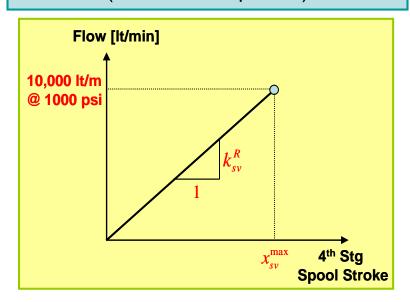
Example of Signal Distortion from UNAM Shake Table – Fourier Spectra



Simulation of Signal Reproduction with "Linearized" and Nonlinear Servovalve Models

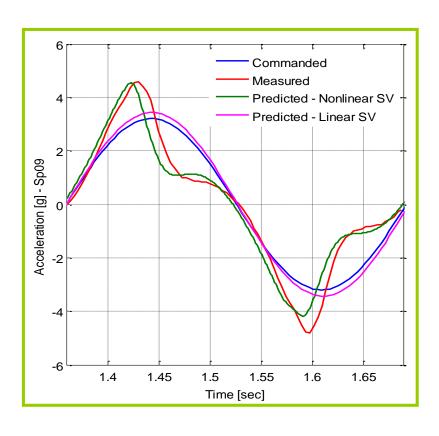
Servo-valve Rated Flow Gain

Linearization of the Flow Equation (Bernoulli's Equation)



Servo-valve Flow Gain @ 3000psi - Linear

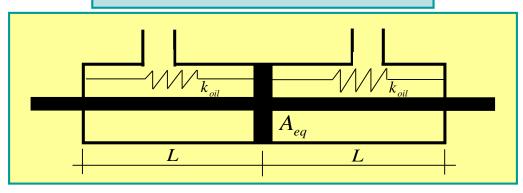
$$k_{sv} = k_{sv}^R \times \sqrt{3}$$



Oil Column Resonance

The effective table mass of the system and the oil columns within the actuators define a mass-spring system with a natural frequency referred to as the oil column frequency.





$$f_{oil} = rac{1}{2\pi} \sqrt{rac{2(eta A_{eq}/L)}{m_{eff}}}$$

 β : Effective bulk modulus of oil

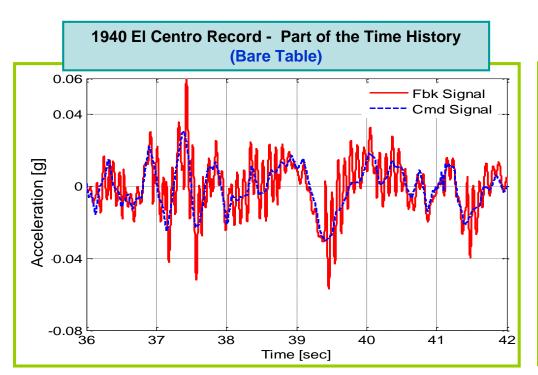
 A_{eq} : Piston area

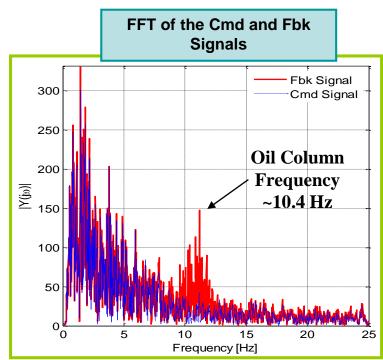
L: Oil column length

- Note that the oil column frequency depends on the effective mass of the "table + specimen".
- Oil column frequency of LHPOST under bare table condition has been identified at 10.4 Hz.

Effects of Oil Column on Fidelity in Signal Reproduction

- Oil column resonance distorts the commanded signal at and around the oil column frequency.
- On most shaking tables, the oil column frequency falls within the operating frequency range of the system.
- Operation of a shake table at or around the oil column frequency may result in high gain problems.
- ➤ Shake table operation at frequencies around 1/3 of oil column frequency will result, due to servovalve load pressure nonlinearity (odd harmonics are excited), in frequency components around the oil column frequency that may cause significant signal distortion.





Mechanical Sources – Dissipative (friction, viscous) Forces

- Friction arises from a number of sources within the system, e.g., slide bearings, mechanical linkages, etc. Specific sources of friction depend on the design and layout of the shake table system.
- Frictional forces are typically not large, especially in the case of hydrostatic bearings.
- Signal distortion (high frequency) occurs during motion reversals.
- ➤ The magnitude of friction-induced signal distortions is approximately constant. Therefore such distortions are more significant for lower amplitude signals.

Identified Dissipative Force Model for LHPOST (Bare Table)

$$F_{viscous}(t) + F_{Coulomb}(t) = C_e \left| \dot{u}_x \right|^{0.5} sign(\dot{u}_x) + F_{\mu_e} sign(\dot{u}_x)$$
Viscous Force
Friction Force

 $(C_a = 44.6 \text{ kN}(\text{s/m})^{0.5})$

Friction Force - Constant (~ 26.0 kN ⇒ friction coeff. of 0.45%)

1600

1200

800

-400

-800

-1200

-50

50

Velocity [cm/s]

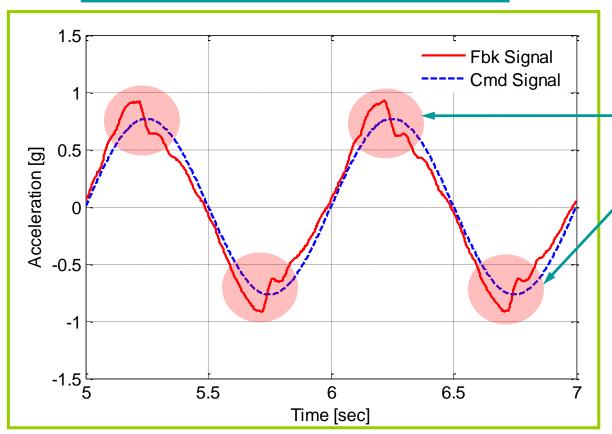
100

Fotal Actuator Force [kN]

.... Simulated

Effects of Friction on Fidelity in Signal Reproduction





High-frequency waveform distortions at motion reversals due to frictional forces. These waveform distortions may be large.

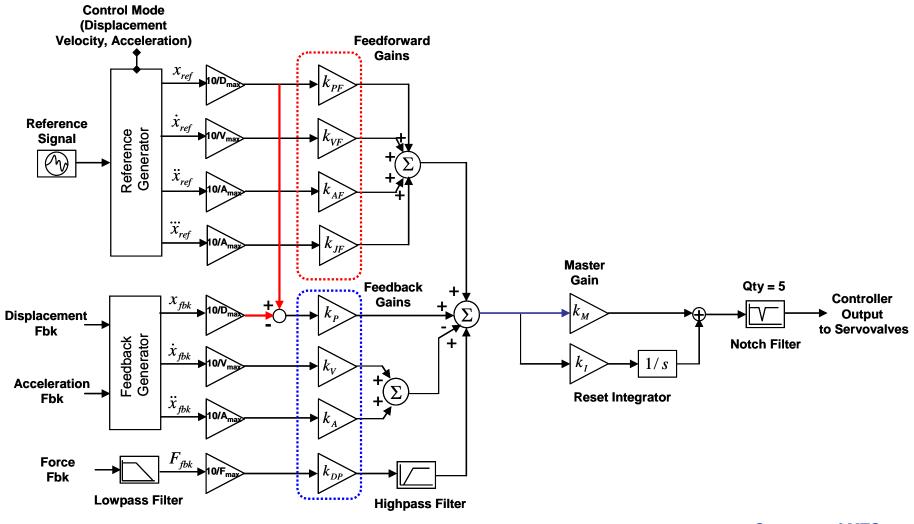
MTS Three-Variable Controller (TVC)

- MTS Controller Model 469D used on all large shake tables manufactured by MTS worldwide.
- TVC is a linear state variable controller. The three state variables controlled by TVC are:
 - Displacement
 - Velocity
 - Acceleration

TVC can be set to run under displacement, velocity or acceleration mode.

- TVC has additional special features to compensate for linear/nonlinear sources of signal distortions within the system for both harmonic and broadband command signals:
 - Amplitude/phase control
 - Adaptive harmonic cancellation
 - Adaptive inverse control (AIC)
 - On-line iteration (OLI): Iterative signal matching technique
 - Notch filters
- Depending on the control mode, only one state variable becomes the primary control
 variable with the others serving only as compensation signals to improve the damping and
 stability of the system.

MTS Three-Variable Controller (TVC)

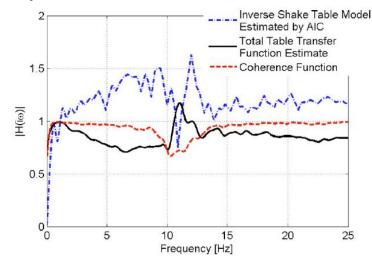


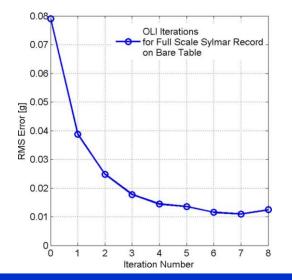
Courtesy of MTS

Systems Corporation

Tuning of LHPOST Controller (MTS 469D)

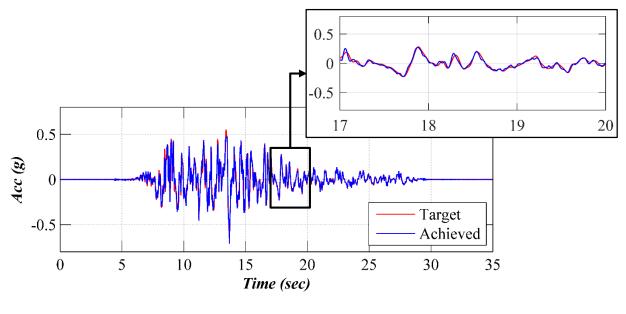
- **Tuning:** Process of adjusting multiple control parameters (e.g., feedback and feedforward gains) and of preconditioning the input motion (through OLI) to optimize signal reproduction (tracking) capability of the shake table system.
- Step 1: Iterative process in which the control parameters of the controller are manually adjusted iteratively in small increments while the (bare or loaded) table is in motion, until the total table transfer function (estimated recursively) is deemed satisfactory.
- **Step 2:** Estimation of the inverse model of the plant using the adaptive inverse controller (AIC) technique.
- Step 3: Application of iterative time history matching technique called online iteration (OLI). The command input to the shake table controller (drive file) is repeatedly modified to optimize the match between the actual table motion and the desired/target motion.

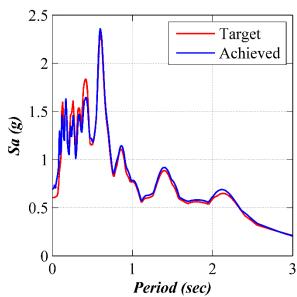


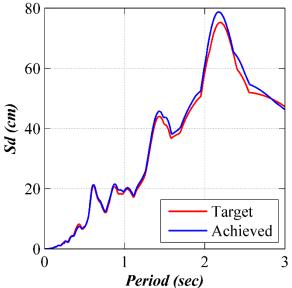


Tracking Performance of NHERI@UCSD Shake Table





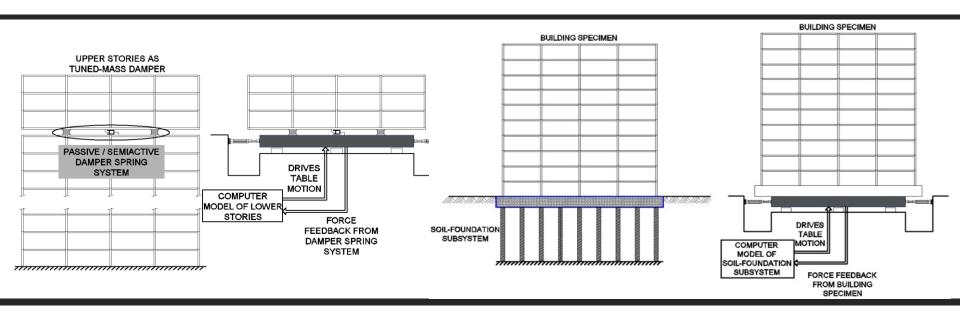




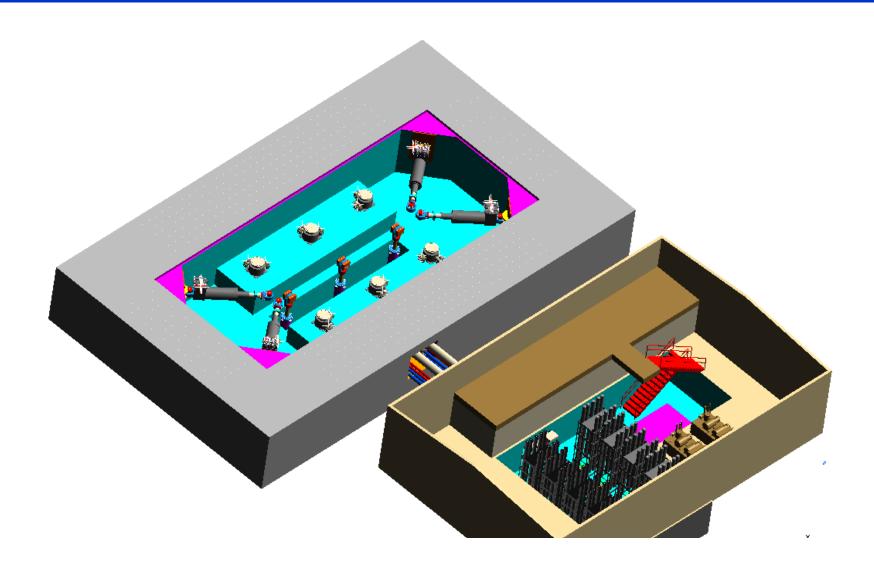
1994 Northridge Earthquake Canoga Park (comp. 196) Amplitude scaling: 1.55

Hybrid Shake Table Testing

- > Basic hardware and software in place for real-time hybrid shake-table testing:
 - Multi-channel MTS FlexTest controller
 - SCRAMNet ring for real-time communication and synchronization of data flow between shake-table controller, FlexTest controller, and real-time target PC running the Matlab/SIMULINK Real-time Workshop and xPC Target software
 - Easy integration of OpenSees/OpenFresco open-source software framework
 - 50-ton dynamic actuator
 - Portable hydraulic power system



Future Upgrade to 6 DOF - Configuration



Selected Set of Specimens tested on the LHPOST



























Integrated Experimental-Analytical Approach

Experimental Research

- Materials
- Structural components
- Structural systems

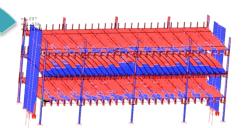


Design Provisions and Assessment Methods

- Development
- Verification through numerical simulation



- Model development
- Model calibration
- Model validation



8-STORY OFFICE BUILDING

4-STORY PARKING STRUCTURE

AMERICAN SOCIETY OF CIVIL ENGINEERS

ASCE 7-16 SSC MAIN COMMITTEE BALLOT 5

VOTERS COMMENTS - VOTING MEMBERS

BALLOT CLOSING: MARCH 2015

Ballot Item 4 Approve new proposal tc-02 ch12-036r01 by ghosh

EARTHQUAKE RESILIENT INFRASTRUCTURE

Development of a Seismic Design Methodology for Precast Building Diaphragms. PI – Prof. Robert B. Fleischman University of Arizona

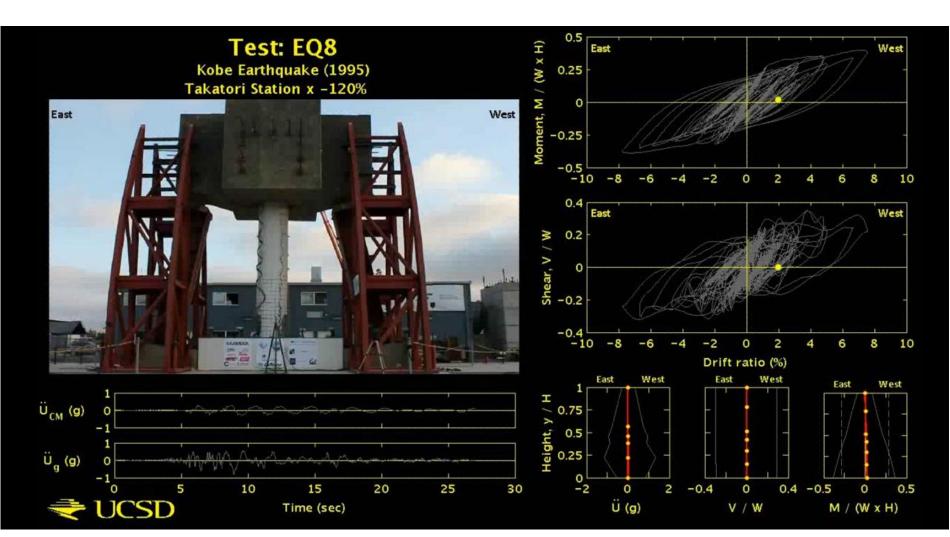


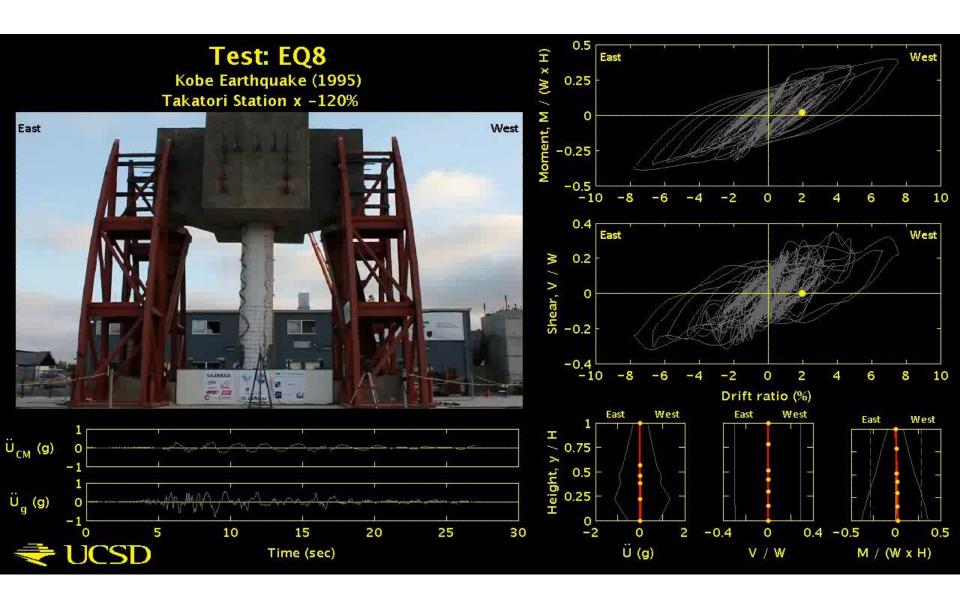


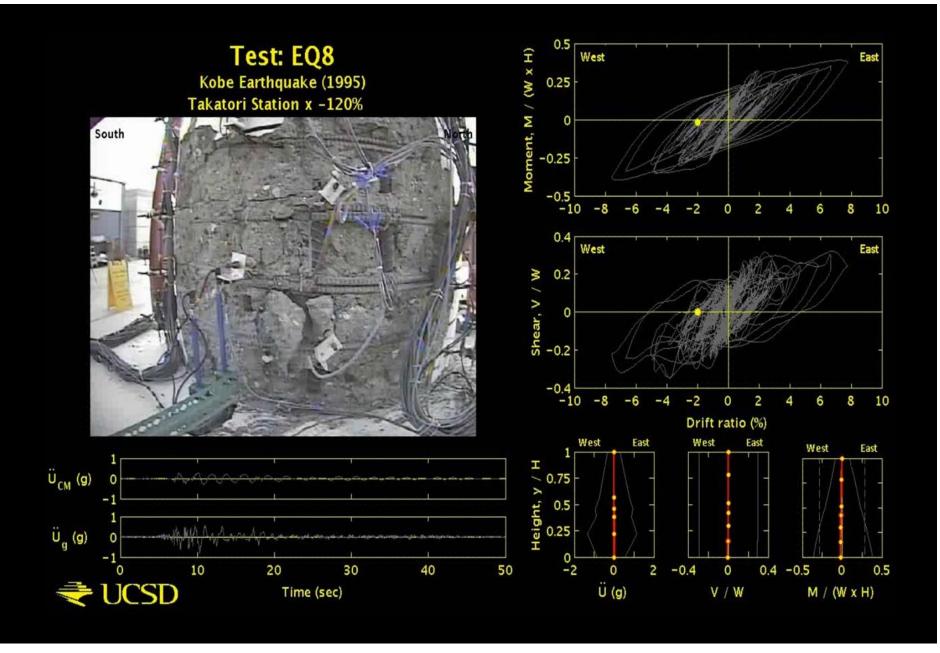


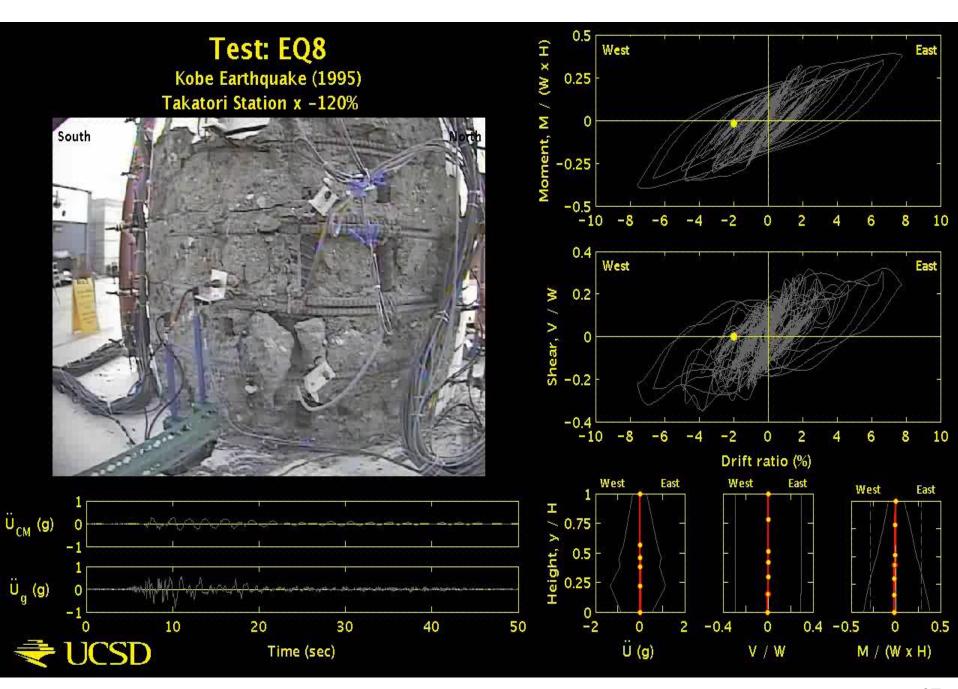
Large Scale Validation of Seismic Performance of Bridge Columns

PI: Prof. Jose Restrepo, UC San Diego









Collapse Vulnerability and Seismic Design of Metal Buildings

PI - Prof. Chia-Ming Uang, UC San Diego



Full-Scale Structural and Non-Structural Building System Performance During Earthquakes PI - Prof. Tara Hutchinson, UC San Diego





Full-Scale Structural and Non-Structural Building System Performance During Earthquakes PI - Prof. Tara Hutchinson, UC San Diego



Full-Scale Structural and Non-Structural Building System Performance During Earthquakes PI - Prof. Tara Hutchinson, UC San Diego



Seismic Performance Tests of Full-Scale Retaining Wall

PI – Prof. Patrick Fox, UCSD



22 ft. Above Table Elevation





Earthquake Performance of Full-Scale Reinforced Soil Wall

PI: Prof. Patrick Fox, UC San Diego







April 9, 2013

Sinusoidal Excitation

Frequency: 7.0 Hz

Amplitude: 0.1g

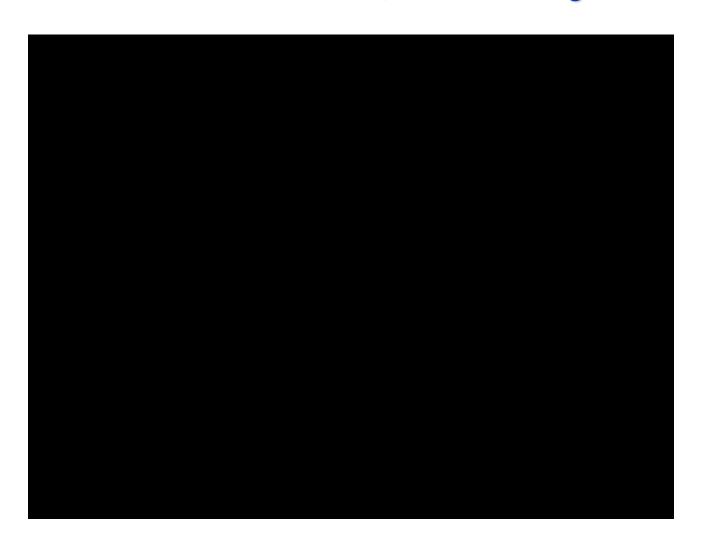






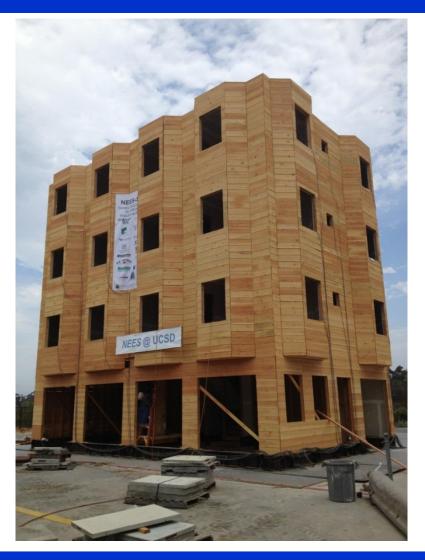
Earthquake Performance of Full-Scale Reinforced Soil Wall

PI: Prof. Patrick Fox, UC San Diego



Seismic Risk Reduction for Soft-Story Woodframe Buildings

PI - Prof. John W. van de Lindt, Colorado State University



Seismic Risk Reduction for Soft-Story Woodframe Buildings

PI - Prof. John W. van de Lindt, Colorado State University











Collapse_18-2-MCE (Side View)
August 17, 2013









Soil-Foundation-Structure Interaction Test

PI – Prof. Marios Panagiotou, UC Berkeley

Large-scale shake table test of columns supported on rocking shallow foundations











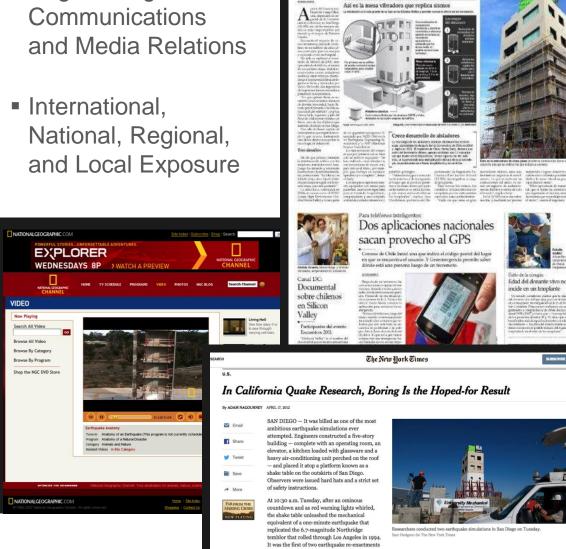




Broad Public Dissemination

Recrearán en EE.UU. el terremoto del 27-F en un edificio experimental de cinco pisos

Jacobs School of Engineering Communications





SYSTEM 15 CURRENT MICROCLIMATE CONDITIONS: BROWN FIELD: 76° CA

